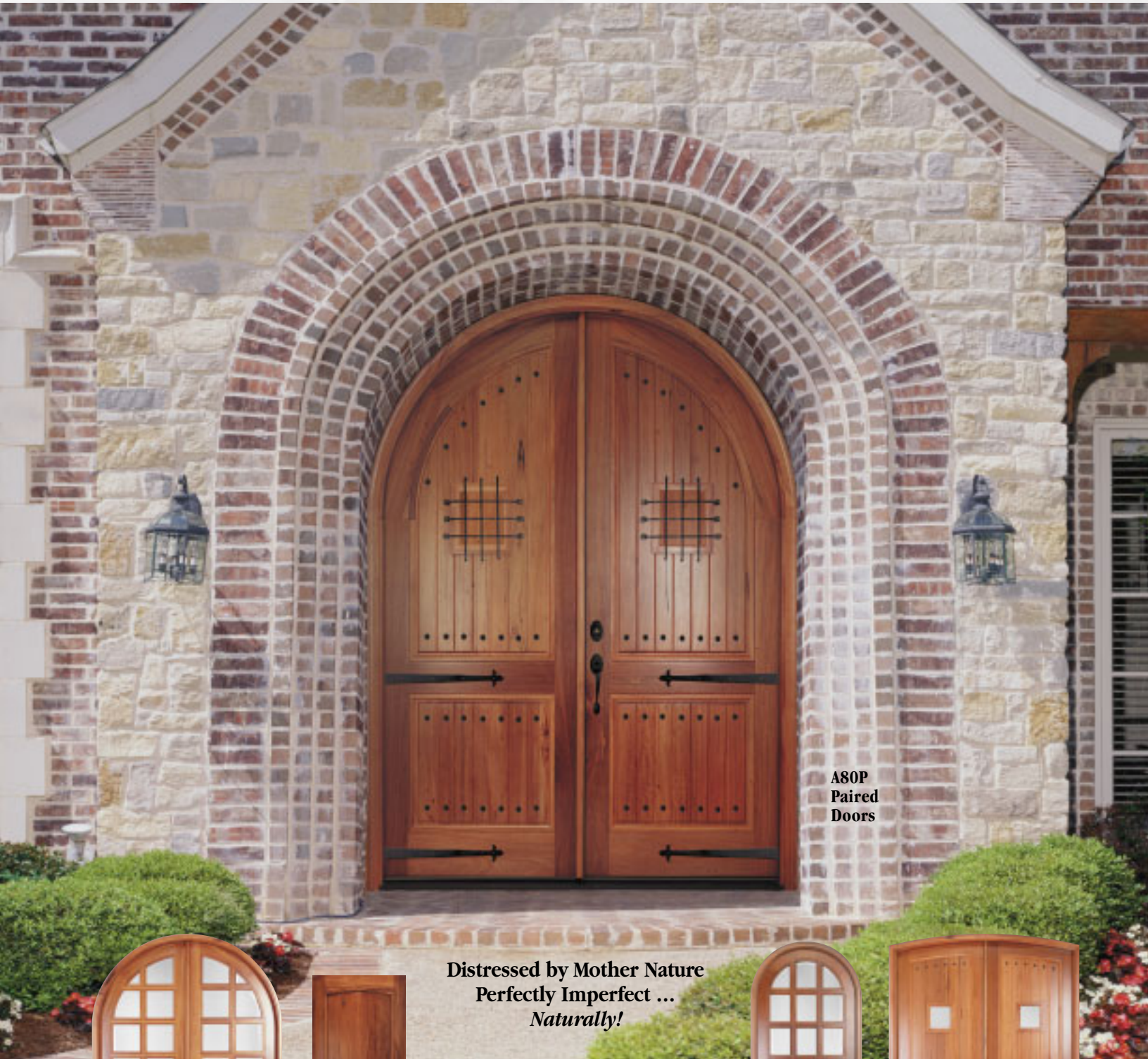


PRODUCTS IN THIS CATALOG ARE AVAILABLE THROUGH  
MILLWORK SUPPLIERS NATIONWIDE

# Alpine Collection

Andean Walnut™ Exterior & Interior Doors

Product Catalog 2003



A80P  
Paired  
Doors

Distressed by Mother Nature  
Perfectly Imperfect ...  
*Naturally!*



A80G Paired Doors



A79



MOULDING  
ASSOCIATES  
INCORPORATED

*Nothing Welcomes Like Wood™*



A758G-RT42



A81P-ER Paired Doors



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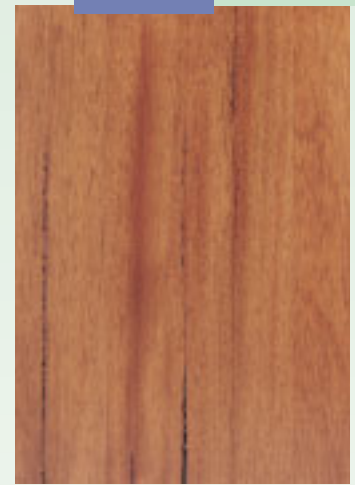
Every \*Andean Walnut™ door has it's own naturally occurring character markings.  
None are artificially created - each door is one of a kind.



Alpine  
Collection

Alpine Collection doors are exclusively designed with Mother Nature's own distressed wood - a specie we call Andean Walnut™. Using the part of this timber that expresses the remarkable characteristics of naturally distressed wood, the Alpine Collection presents exterior and interior door products that are perfectly suited to your home.

Whether you have a cottage or a castle, you can rely on the beauty, stability, and quality of an Alpine door. Just wait until you see the design selections we have for you!



**Andean Walnut™ is the trademarked name for the wood specie used in MAi's Alpine Collection.**

**As with all other MAi door products, Alpine Collection doors are available exclusively through millwork suppliers.**



The wood used in this collection is a certified South American wood. Wood products certified by SmartWood are recognized as coming from "well-managed" forests adhering to strict environmental and socioeconomic standards in accordance with the Principles and Criteria of the Forest Stewardship Council (FSC).

Certified by SmartWood  
SW-COC-277

FSC Trademark © 1996 Forest Stewardship Council A.C.

# Alpine

## Door & Glass options

Versatility is the key for the Alpine Collection! Use these glass and accessory options to create your own style with an Alpine Door. Add the final touch with a stain option of your choice.

The “imperfections” in Alpine are what make the unique character of these doors so highly desirable. Lighter stains show more character. Darker stains blend the overall appearance of the wood.



A758P-RT42 with clavos, straps and speakeasy with grill

### Fixed Window Glass Options



Antique Glass IG\*



St. Charles Decorative Glass IG\*



Tulip Decorative Glass IG



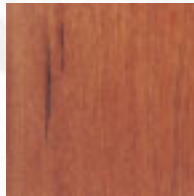
Clear IG\*

\*Glass options are also available in eyebrow radius and full radius

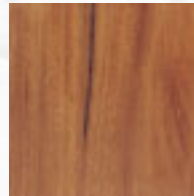
### Wood Stain Options



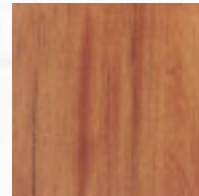
Early American



Red Oak



Chappo



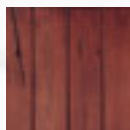
Cherry

### Accessory Options

## Accessory options

Add these to customize your door!

- Square or round clavos
- 20" or 14" strap hinges
- Fixed Window: square, eyebrow or full radius
- Speakeasy (SE):
  - Operating Door: square, eyebrow or full radius
  - Grill over speakeasy
- Cross Buck



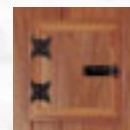
Grooved Panel



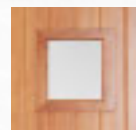
Clavos



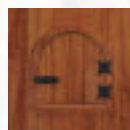
Straps  
20" or 14"



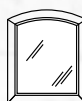
Speakeasy (SE)



Square Glass  
(fixed)



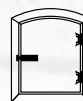
Full Radius  
Door (SE)



Eyebrow Radius  
Fixed Glass



Full Radius  
Fixed Glass



Eyebrow Radius  
Door (SE)



Grill (SE)



Cross Buck

**SQUARE TOP RAIL, TWO-PANEL, SQUARE-TOP PANEL EXTERIOR DOORS**



A76 - 6'8" (shown)  
A768 - 8'0"



A76GP - 6'8" (shown)  
A768GP - 8'0"



A76G-S - 6'9" (shown)  
A768G-S - 8'1"  
All wood option available

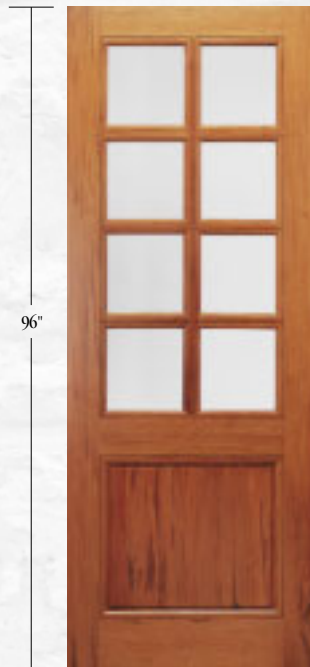
**A76 Series features**

These two-panel square top rail doors are a classic standard design. Side lites are available with all square top rail doors. True Divided Lites (TDL) are offered with clear beveled tempered insulated glass. Available in smooth or grooved panel options.

- Doors are 1<sup>3</sup>/<sub>4</sub>" x 36" x 80" & 96"
- Side Lites are 1<sup>3</sup>/<sub>4</sub>" x 14" x 81" & 97" in all wood panel or glass top options (can trim to 12")
- Natural distressed features compliment many architectural styles
- Finishes beautifully in light or dark stain
- Popular square top panel, two-panel door design
- Clear beveled, tempered insulated glass upper panel True Divided Lites (TDL) (e.g., 768G)
- Prefinishing & prehangng available.



A768P - 8'0" (shown)  
A76P - 6'8"



A768G - 8'0" (shown)  
A76G - 6'8"

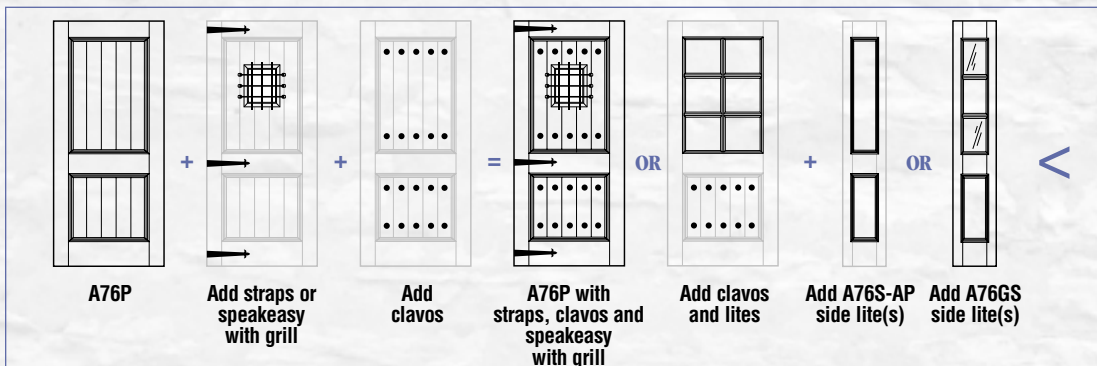


A768S-AP - 8'1" (shown)  
A76S-AP - 6'9"  
Glass top option available

**A76 accessories**

Add these to customize your door!

- Square or round clavos
- 20" or 14" strap hinges
- Fixed Window: square, eyebrow or full radius
- Speakeasy (SE):  
-Operating Door: square, eyebrow or full radius  
-Grill over speakeasy
- Cross Buck



**SQUARE TOP RAIL, 2-PANEL, EYEBROW RADIUS TOP PANEL, EXTERIOR DOORS**

# A79 Series

## features

These highly popular two-panel square top rail doors with eyebrow arch top panel are available in both exterior and interior sizes. Side lites are available with all square top rail exterior doors. True Divided Lites (TDL) are offered with clear beveled, tempered insulated glass. Available in smooth or grooved panel options.

- A79 series doors are 1 3/4" x 36" x 80" & 96"
- Side lites are 1 3/4" x 14" x 81" & 97" (can trim to 12")
- Natural distressed features compliment many architectural styles
- Finishes beautifully in light or dark stain
- Popular square top eyebrow radius panel, two-panel design
- Clear beveled, tempered insulated glass in True Divided Lites (TDL) (e.g., A79G)
- Prefinishing & prehanging available.



A79P – 6'8" (shown)  
A798P – 8'0"



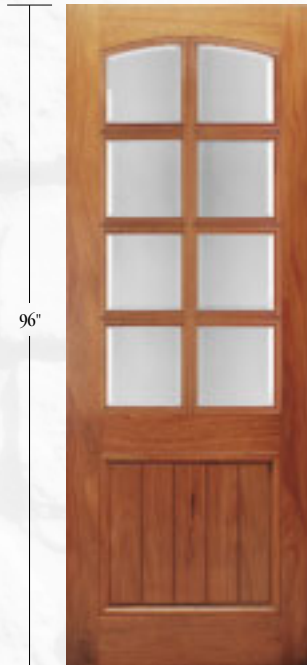
A79G – 6'8" (shown)  
A798G – 8'0"



A76G-S – 6'9" (shown)  
A768G-S – 8'1"  
All wood option available



A798 – 8'0" (shown)  
A79 – 6'8"



A798GP – 8'0" (shown)  
A79GP – 6'8"

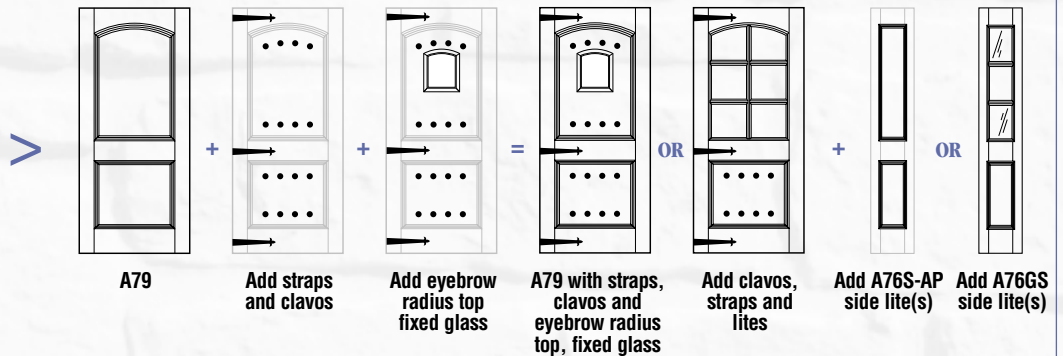


A768G-S – 8'1" (shown)  
A76G-S – 6'9"  
All wood option available

## A79 accessories

Add these to customize your door!

- Square or round clavos
- 20" or 14" strap hinges
- Fixed Window: square, eyebrow or full radius
- Speakeasy (SE):
  - Operating Door: square, eyebrow or full radius
  - Grill over speakeasy
- Cross Buck



## EYEBROW RADIUS TOP RAIL, 2 PANEL, EXTERIOR DOORS



A79ER – 6'8" (shown)  
A798ER – 8'0"



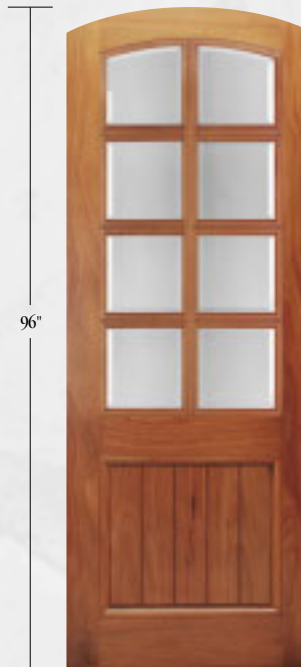
A79P-ER – 6'8" (shown)  
A798P-ER – 8'0" (below)



A79G-ER – 6'8" (shown)  
A798G-ER – 8'0"



A798P-ER – 8'0" (shown)  
A79P-ER – 6'8" (above)



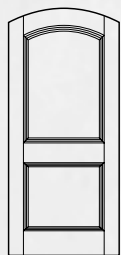
A798GP-ER – 8'0" (shown)  
A79GP-ER – 6'8"



## A79ER Series features

These two-panel eyebrow radius top rail doors with eyebrow arch top panel are perfect for homes with eyebrow arched entryways and windows. True Divided Lites (TDL) are offered with clear beveled, tempered insulated glass. Available in smooth or grooved panel options.

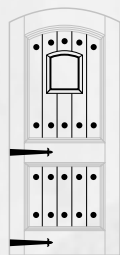
- A79ER doors are 1<sup>3</sup>/<sub>4</sub>" x 36" x 80" & 96"
- Natural distressed features compliment many architectural styles
- Finishes beautifully in light or dark stain
- Popular eyebrow radius top rail with two-panel door or TDL design
- Clear beveled, tempered insulated glass in upper panel for True Divided Lites (e.g., A79G-ER)
- Prefinishing & prehanging available.



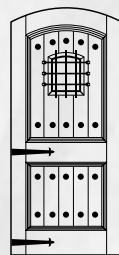
A79 ER



Add grooved panels



Add clavos, straps and eyebrow radius top speakeasy

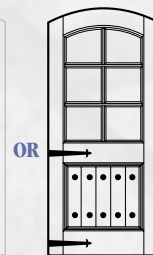


A79P ER with grooved panels, straps, clavos and eyebrow radius speakeasy with grill

OR



Add lites



With grooved panels, clavos, straps and lites

## A79ER accessories

Add these to customize your door!

- Square or round clavos
- 20" or 14" strap hinges
- Fixed Window: square, eyebrow or full radius
- Speakeasy (SE):  
-Operating Door: square, eyebrow or full radius  
-Grill over speakeasy
- Cross Buck

SQUARE TOP RAIL, 2-PANEL, FULL RADIUS TOP PANEL, EXTERIOR DOORS

# A75/A758-42 Series features

Have a square configuration but want a full radius look? No problem with these two-panel square top rail doors with full radius top panels. Available in standard 36" width (A75 series) and grand 42" widths (A758 series). Side lites are available with all square top rail exterior doors. True Divided Lites (TDL) are offered with clear beveled, tempered insulated glass. Smooth or grooved panel options.

- A75 Series Doors are 1 3/4" x 36" x 80" & 96"
- Massive A758-42 Series Doors are 2 1/4" thick x 42" wide x 96" tall
- Side lites are 1 3/4" x 14" x 81" & 97" with all panels or TDL (can be trimmed to 12")
- Natural distressed features compliment many architectural styles
- Finishes beautifully in light or dark stain
- Popular square top full radius panel, two-panel door design
- Clear beveled, tempered insulated glass in upper panel for True Divided Lites (e.g., A758G)
- Prefinishing & prehanging available



A75 – 6'8" (shown)  
A758 – 8'0"



A75GP – 6'8" (shown)  
A758GP – 8'0"



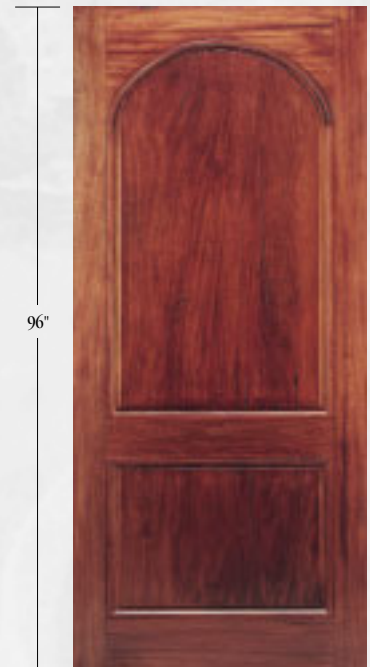
A76S-AP – 6'9" (shown left)  
A76G-S – 6'9" (shown right)  
(also available in 97" heights)



A758 – 8'0" (shown)  
A75 – 6'8"



A758G – 8'0" (shown)  
A75G – 6'8"



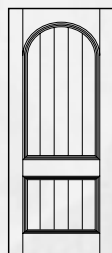
A758-42 – 8'0" only (96")

\*Other 2 1/4" x 42" x 96" design options shown below

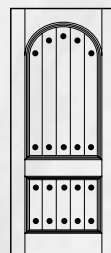
## A75 accessories

Add these to customize your door!

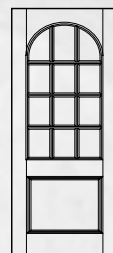
- Square or round clavos
- 20" or 14" strap hinges
- Fixed Window: square, eyebrow or full radius
- Speakeasy (SE):  
-Operating Door: square, eyebrow or full radius  
-Grill over speakeasy
- Cross Buck



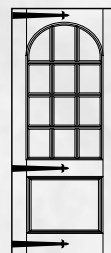
A758P-42 with grooved panels



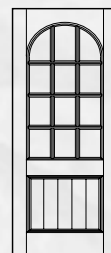
A758P-42 with grooved panels and clavos



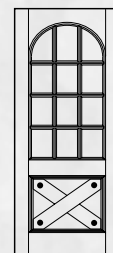
A758G-42 with lites (TDL)



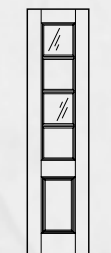
A758G-42 with lites and straps



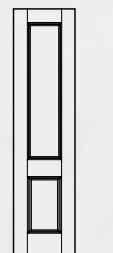
A758GP-42 with grooved panel & lites



A758G-42 with lites and cross buck



A768G-S side lite



A768S-AP side lite



**FULL RADIUS TOP RAIL, 2-PANEL, EXTERIOR DOORS**



A75-RT – 6'8" (shown)  
A758-RT – 8'0"

A75P-RT – 6'8" (shown)  
A758P-RT – 8'0"

A75G-RT – 6'8" (shown)  
A758G-RT – 8'0"

**A75RT/A758-RT42 features**

These two-panel full radius top rail doors with full radius top panel are the perfect complement for homes with fully arched entryways. Available in standard 36" width (A75-RT series) and grand 42" widths (A758-RT42 series). True Divided Lites (TDL) are offered with clear beveled, tempered insulated glass. Smooth or grooved panel options.

- A75-RT Series Doors are 1 3/4" x 36" x 80" & 96"
- Massive A758-RT42 Series Doors are 2 1/4" thick x 42" wide x 96" tall
- Natural distressed features
- Finishes beautifully in light or dark stain
- Popular full radius top rail, two-panel & TDL door designs
- Clear beveled, tempered insulated glass in upper panel for True Divided Lites (e.g., A75G-RT)
- Prefinishing & prehanging available

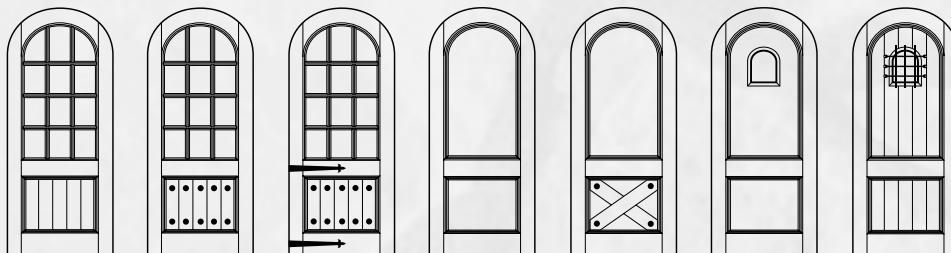


A758-RT – 8'0" (shown)  
A75-RT – 6'8" (above)

A758G-RT – 8'0" (shown)  
A75G-RT – 6'8"

A758G-RT42 – 8'0" only (96")  
in frame with cross buck

**\*Other 2 1/4" x 42" x 96" design options shown below**



A758GP-RT42 with grooved panel & lites

A758GP-RT42 with grooved panel, clavos and lites

A758GP-RT42 with grooved panel, straps, clavos and lites

A758-RT42 with solid, smooth panels

A758-RT42 with cross buck and 4 clavos

A758-RT42 with full radius speak easy

A758P-RT42 with grooved panels and speak easy with grill

**A75 accessories**

Add these to customize your door!

- Square or round clavos
- 20" or 14" strap hinges
- Fixed Window: square, eyebrow or full radius
- Speakeasy (SE):  
-Operating Door: square, eyebrow or full radius  
-Grill over speakeasy
- Cross Buck

# A81 Series

## features

The beauty, style, and grandeur of pair doors welcome you home with Alpine's A81 Series. Your traditional square configuration double-entry can express a gracefully paired eyebrow arch to coordinate the lines of your home's exterior. Each of these 8'0" doors are 36" wide. True Divided Lites (TDL) are offered with clear beveled, tempered insulated glass. Available in smooth or grooved panel options.

- A81 Series Doors are 13<sup>3</sup>/<sub>4</sub>"x 36"x 96"
- Natural distressed features compliment many architectural styles
- Finishes beautifully in light or dark stain
- Popular square top rail, two-panel, eyebrow arch top panel & TDL design
- Clear beveled, tempered insulated glass in upper panel for True Divided Lites (e.g., A81GP)
- Prefinishing & prehangings available



A81- Smooth paired doors (framed)

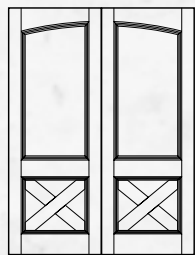


A81GP - Grooved panel paired doors with TDL

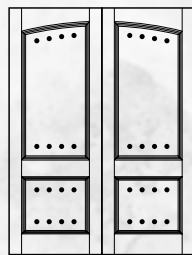
## A81 accessories

Add these to customize your door!

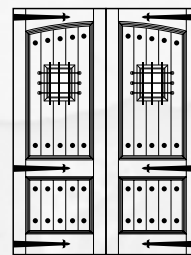
- Square or round clavos
- 20" or 14" strap hinges
- Fixed Window: square, eyebrow or full radius
- Speakeasy (SE):
  - Operating Door: square, eyebrow or full radius
  - Grill over speakeasy
- Cross Buck



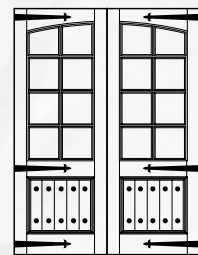
A81 with cross bucks



A81 with clavos



A81P with grooved panels, straps, clavos and speakeasys with grills



A81GP with straps, clavos and lites

**PAIR DOORS - EYEBROW RADIUS TOP RAIL, EYEBROW RADIUS TOP PANEL**



**A81P-ER Grooved panels with hinge straps, clavos, and fixed window (framed)**



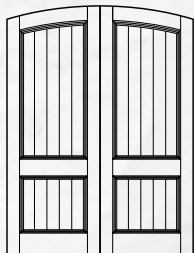
**A81G-ER – Smooth with TDL (framed)**

# A81ER Series

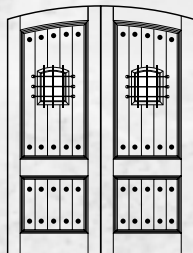
**features**

Gracefully tapered to form a complete eyebrow radius top rail, these two-panel pair doors are each 1<sup>3</sup>/<sub>4</sub>" thick by 36" width in 96" height. True Divided Lites (TDL) are offered with clear beveled, tempered, insulated glass. Available in smooth or grooved panel options.

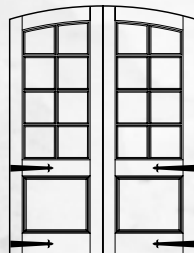
- Doors are 1<sup>3</sup>/<sub>4</sub>" x 36" x 96"
- Natural distressed features compliment many architectural styles
- Finishes beautifully in light or dark stain
- Popular eyebrow radius top rail paired doors, two-panel design
- Clear beveled, tempered insulated glass in upper panel for True Divided Lites (e.g., A81G-ER)
- Prefinishing & prehanging available



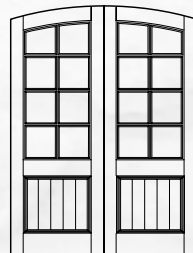
**A81P-ER with grooved panels**



**A81P-ER with grooved panels, clavos and speakeasy with grills**



**A81G-ER with straps and lites**



**A81GP-ER with grooved panels and lites**

## A81ER accessories

Add these to customize your door!

- Square or round clavos
- 20" or 14" strap hinges
- Fixed Window: square, eyebrow or full radius
- Speakeasy (SE):
  - Operating Door: square, eyebrow or full radius
  - Grill over speakeasy
- Cross Buck

# A80 Series

## features

Paired to form a full radius top rail, these impressive two-panel doors are each 1 3/4" thick by 36" width in 96" height. True Divided Lites (TDL) are offered with clear beveled, tempered, insulated glass. Available in smooth or grooved panel options.

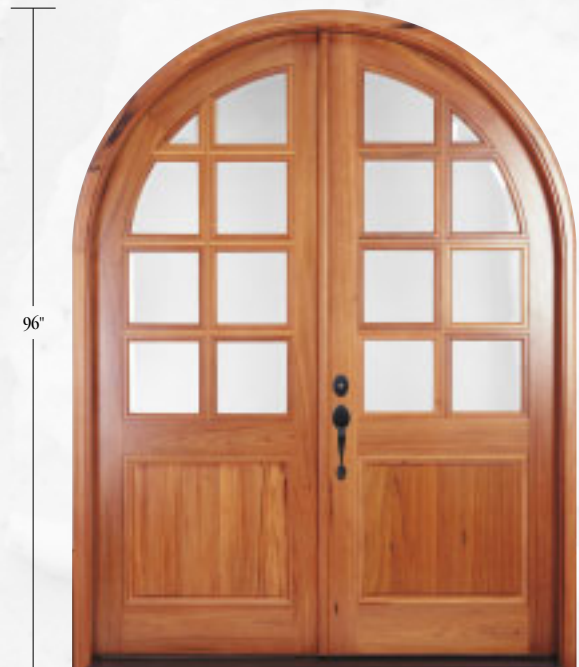
- Doors are 1 3/4" x 36" x 96"
- Natural distressed features compliment many architectural styles
- Finishes beautifully in light or dark stain
- Popular full radius top rail paired doors, two-panel design
- Clear beveled, tempered insulated glass in upper panel for True Divided Lites (e.g., A80G)
- Prefinishing & prehanging available



A80 - Smooth panels



A80P with grooved panels, clavos, hinge straps, speakeasys, grills and frame

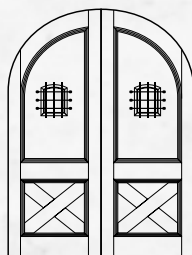


A80G – Smooth panels with TDL and frame

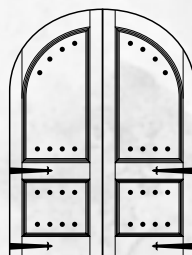
## A80 accessories

Add these to customize your door!

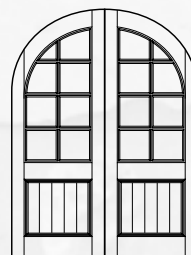
- Square or round clavos
- 20" or 14" strap hinges
- Fixed Window: square, eyebrow or full radius
- Speakeasy (SE):
  - Operating Door: square, eyebrow or full radius
  - Grill over speakeasy
- Cross Buck



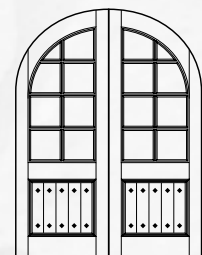
A80 with speakeasys, grills and cross bucks



A80 with straps and clavos



A80GP with grooved panels and lites



A80GP with grooved panels, clavos and lites

ALL-PLANKED, NO RAIL – SQUARE, EYEBROW & FULL RADIUS TOP DOORS



6'8" A55-36 x 80 (shown)  
8'0" A55-36 x 96



6'8" A55-36ER x 80  
8'0" A55-36ER x 96 (shown)



6'8" A55-36RT x 80  
8'0" A55-36RT x 96 (shown)



6'8" A55-42 x 80  
8'0" A55-42 x 96 (shown)



6'8" A55-42ER x 80  
8'0" A55-42ER x 96 (shown)



6'8" A55-42RT x 80  
8'0" A55-42RT x 96 (shown)  
with fixed decorative glass window

# A55/A55-42 series features

Simple, yet elegant, the fully planked A55 doors are 2 1/4" thick by 36" wide in either 80" or 96" height. All are available in square, eyebrow arch, or full radius arch top designs.

The extra width in the A55-42 doors adds a commanding statement to the A55 Series. These powerful doors are 2 1/4" thick by 42" wide in either 80" or 96" height and are also available in your choice of square, eyebrow radius, or full radius top designs.

- Natural distressed features compliment many architectural styles
- Finishes beautifully in light or dark stain
- Prefinishing & prehangng available
- See page 3 for available glass and speak easy options

## A55 accessories

Add these to customize your door!

- Square or round clavos
- 20" or 14" strap hinges
- Fixed Window: square, eyebrow or full radius
- Speakeasy (SE):
  - Operating Door: square, eyebrow or full radius
  - Grill over speakeasy
- Cross Buck



SQUARE TOP RAIL CRAFTSMAN DESIGN DOOR

**A**74/A748-42 Series  
features

Now you can be welcomed home to the warm straight-line design of Alpine Collection's Craftsman Style doors. Available in two heights and width options with optional dentil shelf, these doors combine the unique characteristics of Alpine's Andean Walnut™ with a style that has earned its own name: Arts and Crafts. Does your home ask for the Craftsman's touch?

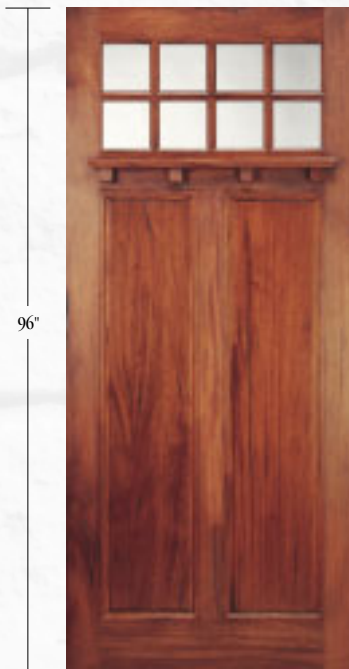
- A74 series doors are 1 3/4" thick x 36" wide in 80" & 96" heights
- A748-42 doors are 2 1/4" thick x 42" wide in 96" height only
- A74 series side lites are 1 3/4" thick x 14" wide x 81" & 97" heights (can trim to 12")
- A748S-24 side lites are 1 3/4" thick x 24" wide x 97" tall
- Natural distressed features compliment many architectural styles
- Finishes beautifully in light or dark stain
- Prefinishing & prehangng available



A74 with A74S side lites (shown)  
A748-36 with A748S-14 side lites - 8'0"



A74S side lite



A748-42 door



A748S-24 side lite



A748S-14 side lite

**SQUARE TOP RAIL EYEBROW TOP PANEL INTERIOR DOORS**

**Planked Panel Options 8'0" (shown) 6'8" available**

96"									
	8' 0" 36" width A79830P	A79828P x 32" A7928P	A79826P x 30" A7926P	A79824P x 28" A7924P	A79820P x 24" A7920P	A79816P x 18" A7916P	A79814P x 16" A7914P	A79812P x 14" A7912P	A79810P x 12" A7910P
6' 8"									



A7924P – 6'8" (shown) 8'0" available



A7924P – 6'8" (shown) 8'0" available



A7920 – 6'8" (shown) 8'0" available

**A79 interior features**

Now you can bring the creative luxury of these popular two-panel square top rail doors with eyebrow arch top panels inside. From closets to wine cellar, there's a door perfectly sized for the interior of your home.

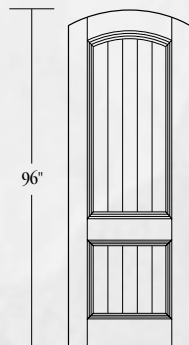
Available with both smooth or grooved panels in both 6'8" and 8'0" heights.

- Doors are 1 3/4" thick with nine width options in 80" & 96" heights
- 12", 14", 16", 18", 24", 28", 30", 32", and 36" width options
- Natural distressed features compliment many architectural styles
- Finishes beautifully in light or dark stain
- Popular square top eyebrow radius panel, two-panel door design
- A79 interior doors are available with eyebrow radius top
- Prefinishing & prehangng available

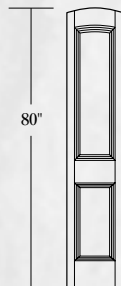
**Smooth Panel Options 8'0" (shown) 6'8" available**

96"									
	8' 0" 36" width A7930	A79828 x 32" A7928	A79826 x 30" A7926	A79824 x 28" A7924	A79820 x 24" A7920	A79816 x 18" A7916	A79814 x 16" A7914	A79812 x 14" A7912	A79810 x 12" A7910
6' 8"									

All widths, heights and panel options of our A79 series interior doors are available with eyebrow radius tops.



A79830P-ER in 36" width with eyebrow radius top



A7910-ER in 12" width with eyebrow radius top

**A79 interior options**

Accessory options available for some door widths can be seen on page 3.



A<sub>79</sub>  
interior series



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